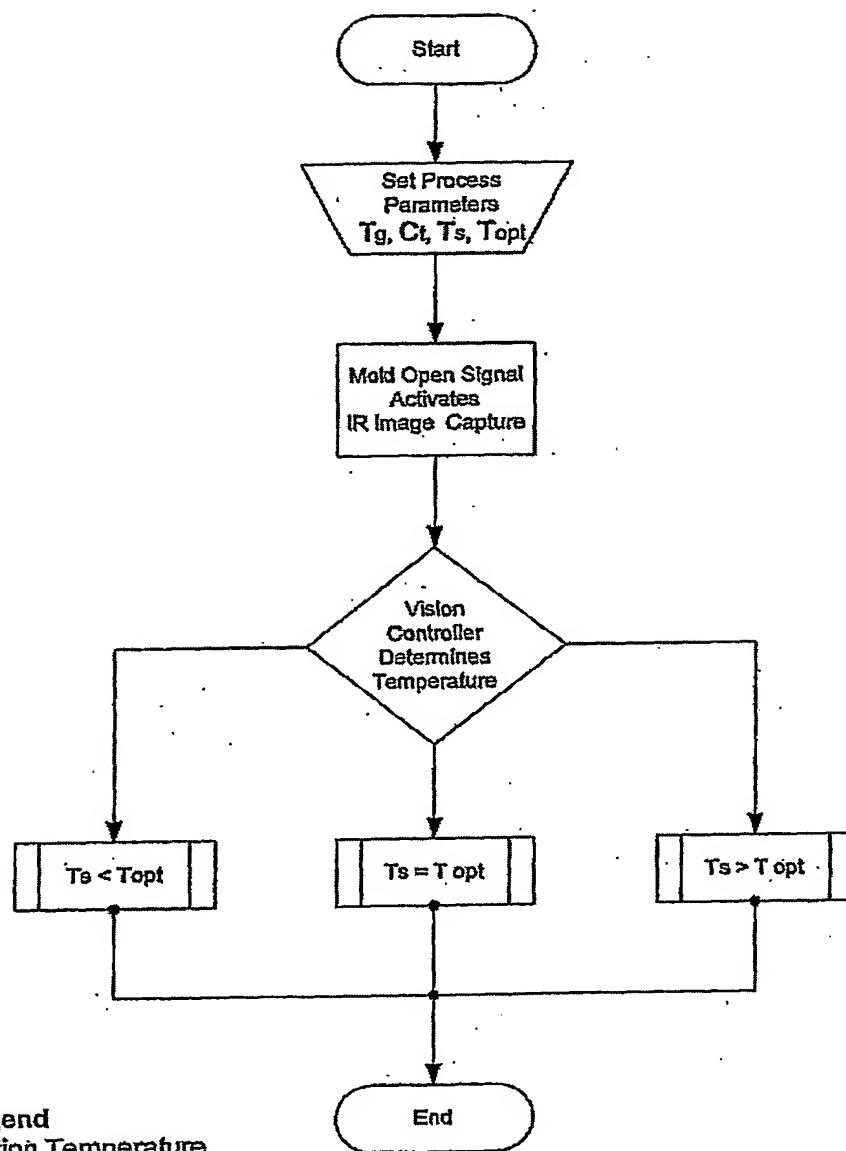


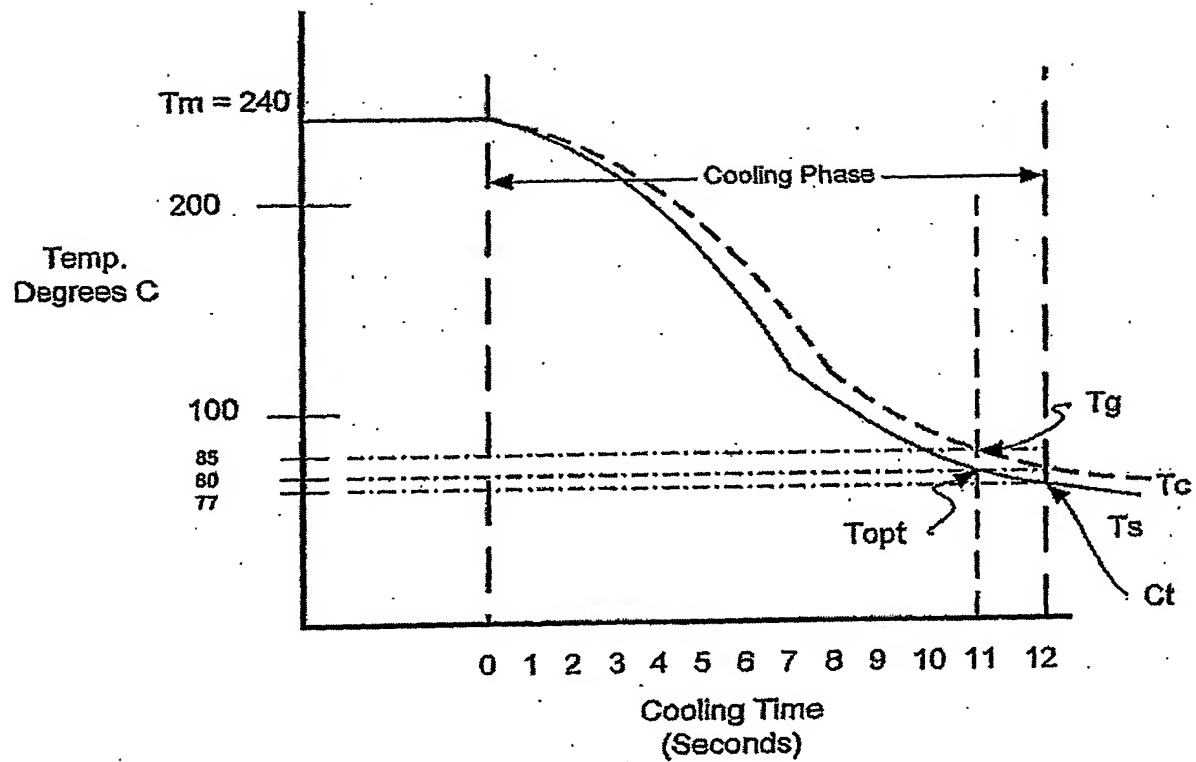
Fig. 1

Fig. 4

**Legend**

$T_g$  = Glass Transition Temperature  
 $T_s$  = Outside Surface Temperature  
 $T_{opt}$  = Optimum Ejection Temperature  
 $C_t$  = Cooling Time

Fig 5



## Legend

- $T_m$  = Melt Temperature
- $T_c$  = Part Center Temperature
- $T_g$  = Glass Transition Temperature
- $T_s$  = Outside Surface Temperature
- $T_{opt}$  = Optimum Ejection Temperature
- $C_t$  = Cooling Time

